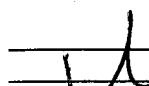
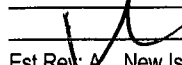


Date: Tuesday, 21/11/2006 1:39:24 PM
User: Linda Lacelle











Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : COVER
Job Number : 29308C	
Estimate Number : 10302	
P.O. Number : N/A	Part Number : D32391
This Issue : 21/11/2006 S.O. No. : N/A	Drawing Number : D3239 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : 06/11/2006 Type : MACHINED PARTS	Drawing Revision : A
Previous Run : 29148C	Material : N/A
Written By : 	Due Date : 30/11/2006 Qty: 4 Um: Each
Checked & Approved By : 	
Comment : Est Rev: A New Issue 05-11-06 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6S050	6061-T6 .050 Sheet
 		
Comment: Qty.: 0.1890 sf(s)/Unit Total : 0.7560 sf(s) Material: 6061-T6 (QQ-A-250/11) 0.050" thick (M6061T6S0.050) Identify for D3239-1 Batch: <u>M17 347</u>		
2.0	WATER JET	FLOW WATER JET
 		
Comment: FLOW WATER JET 1-Cut as per Dwg D3239 Dwg Rev: <u>A</u> Prog Rev: <u>A</u> 2-Deburr if necessary		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
 		
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	QC8	SECOND CHECK
 		
Comment: SECOND CHECK		
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
 		
Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr if necessary.		

Date: Tuesday, 21/11/2006 1:39:25 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: COVER

Job Number: 29308C

Part Number: D32391

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

6.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

SAD 06/12/03

(4)

7.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

PC 4/12/05 (4)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

st 417

PC 4/12/05 (4)

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

PC 06/12/05

(4)

Job Completion

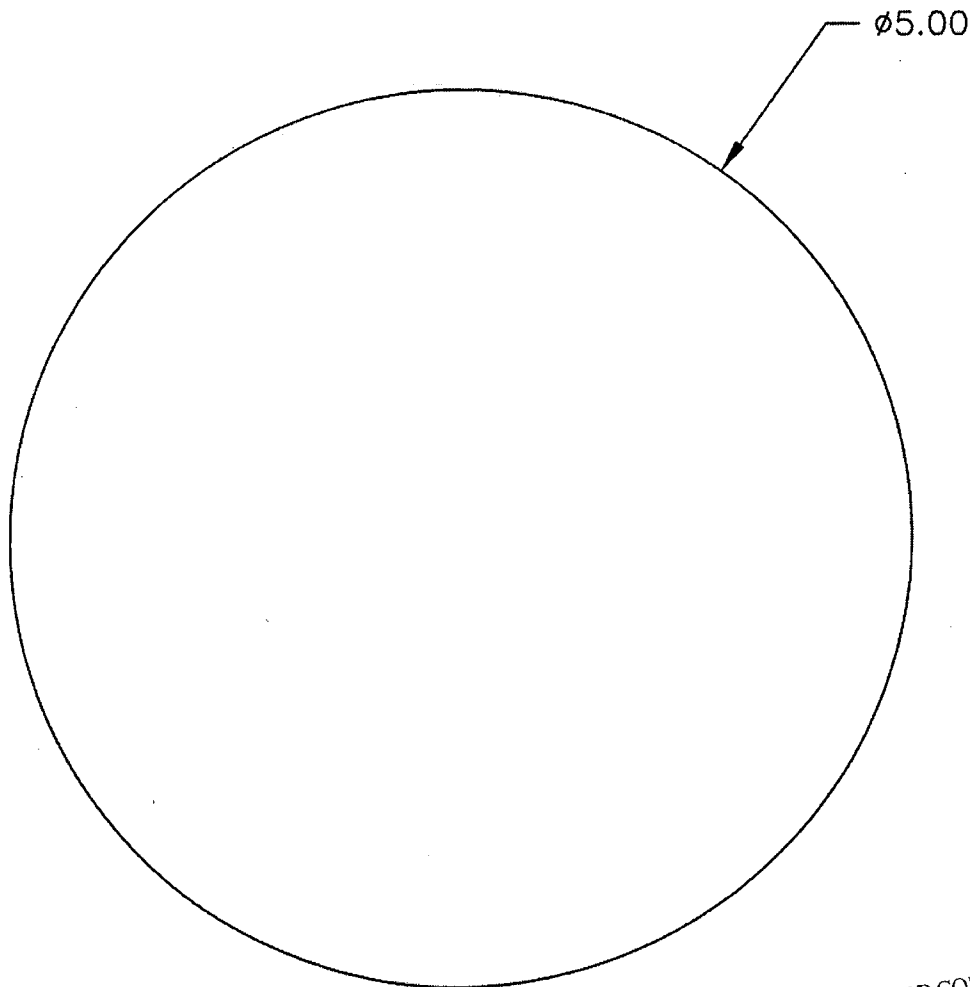


PC 26.12.05



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3239	REV. A SHEET 1 OF 1
DATE 03.12.19		TITLE COVER	SCALE 1:1
A	03.12.19	NEW ISSUE	

RELEASED
04.02.03 *[Signature]*



D3239-1 COVER

- 1) MATERIAL: 6061-T6 (QQ-A-250/11), 0.050 THICK (REF. M6061T6S.050)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 4) ALL DIMENSIONS ARE IN INCHES.

SHOP COPY
RETURN TO
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WITHOUT NOTICE
WORK ORDER
NO. **29308C**

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